

1. Prepare Surface:

Peel 'N Stick

- Surface must be smooth, clean, dry & free of oil or dust. A sealed surface is recommended.
- Fill holes and sand smooth
- Remove dust and oil residue
- Cut facing to allow for a 1/2" overlap on all sides

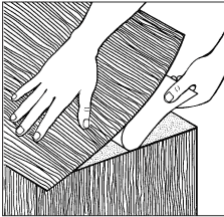
Iron-on & Paper-backed

- Surface must be clean and dry
- Fill holes and sand smooth
- Remove sawdust
- Cut facing to allow for 1/2" overlap on all sides

2. Facing Application

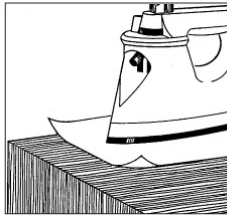
Peel 'N Stick

- Peel release paper back approximately 1/4" along longest edge
- Position and press lightly into place
- Gradually remove remaining release paper with one hand, while pressing facing into place with other hand, as shown



Iron-on

- Preheat iron to Cotton setting [400°F]
- Position facing
- Use kraft paper or aluminum foil to protect iron bottom
- Slowly move iron over veneer to activate adhesive
- Check to see if glue is melting



Paper-backed

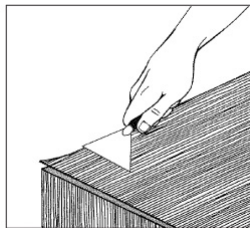
- Apply contact cement to both surfaces
- Allow both surfaces to dry thoroughly
- Cover prepared surface with waxed paper
- Position veneer on surface over waxed paper
- While holding veneer in place, slowly slide waxed paper out
- Continue until waxed paper is removed



3. Bonding

Iron-on

- While still hot, press facing down firmly with a rolling pin, roller or non-metallic blade, following the direction of the grain, to remove any air bubbles
- Mistake? Simply reheat and reapply



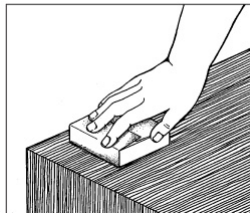
Peel 'N Stick & Paper-backed

- Press facing down firmly using a rolling pin, roller or non-metallic blade, following the direction of the grain, to remove air bubbles

4. Trim & Finish

Iron-on

- Allow facing to cool completely
- Trim edge flush with a router, a utility knife or file
- If needed, sand lightly with fine sandpaper
- Sparingly apply each coat of stain or finish with a soft, lint-free cloth



Peel 'N Stick & Paper-backed

- Allow facing to set a least 30 minutes before trimming
- Trim edge flush with a router, a utility knife or file
- If needed, sand lightly with fine sandpaper
- Sparingly apply each coat of stain or finish with a soft, lint-free cloth